SURFACE PROFILE SPECIALIST APPLICATIONS FINISHING MARINE

Far Simpler... Far Better...

EOPLO CLASS SURFACE FINIS

Farécla

ABOUT FARÉCLA

Farécla Products Ltd is a UK, family-owned company, manufacturing surface finishing products which are used on a wide variety of substrates.

From compounds and applicators, to paint cups and microfibre cloths, Farécla has provided surface finishing solutions to automotive bodyshops, valeters, boat builders, wood workers, composite manufacturers and other industrial applications since 1952, now in over 120 countries.

QUALITY ASSURANCE

LABOUR SAVING

COST SAVING

PERMANENT RESULTS

Our scientists use only the best quality raw materials. Our proprietary formulations are manufactured under tight control to deliver reliability and consistency from the first drop to the last.

The bespoke Engineered Abrasive Technology we use in our formulations achieves a faster cut rate which delivers a final finish requiring less time and fewer steps.

Our technology achieves a better result than competitors whilst using less product, improving productivity to deliver greater value to our customers.

Our products deliver a superior and permanent high gloss finish avoiding the risk of drop back and the need for reworks.

PROFILE COMPOUNDS AND WAXES

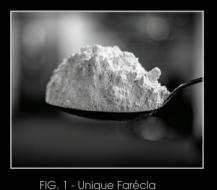
FAR SUPERIOR TECHNOLOGY

Designed by our scientists to provide fast, permanent solutions for surface finishing, Farécla's compounds contain diminishing abrasives that do 2 jobs in 1:

PHASE 1 - Abrasive particles mechanically cut away the scratch marks left after sanding. Throughout this phase, they steadily diminish in aggression.

PHASE 2 - Diminished abrasives polish the surface to a deep gloss finish. (See FIG. 2).

The unique abrasive technology in Farécla products have been tailor made for Farécla in order to optimise the fine balance between cut and polish, achieving a superb, permanent finish in rapid time.



abrasive powder

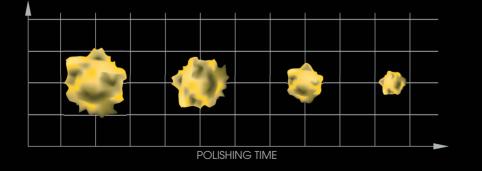


FIG. 2 - A Farécla abrasive particle diminishing graph

G MOP APPLICATORS

FAR MORE ADVANCED TECHNOLOGY

The material and design of applicator pads are essential to the performance of compounds and the results achieved on surfaces. Farécla G Mop Applicators have been engineered and tested in line with our abrasive products to deliver the best possible performance for surface rectification. **OPEN CELL STRUCTURE** - For dry use products, allowing air to flow through, helping to limit the surface overheating during polishing, and provide more aggresion! **CLOSED CELL STRUCTURE** - For wet use products, where water can be used to help lubrication and limit overheating The G Mop Yellow Compounding Foams can be used with or without water. (See FIG. 1).

FLEXIBLE AND THIN PADS AND BACK PLATES - For riding swages and compounding evenly over the surface, especially in difficult to reach areas. (See FIG. 2).



Foam (GMC612).

FIG. 2 - A G Mop High Cut Foam (GMC818) and G Mop Flexible Back Plate (GMB814) compounding the difficult areas of swaaes.







FAR QUICKER REFERENCE GUIDE **PROFILE COMPOUNDS & WAXES**

PROFILE PROFILE COMBAN	Profile Extra Coarse Cut Compound PRE301 (3.2kg) - see page 8 Cut Gloss
	Profile Select Liquid Compound PRS101 (1 ltr) PRS506 (5 US gallons) PRS106 (1 US gallon) - see page 9 Cut Gloss
	Profile Advanced Liquid Compound PRA106 (1 US gallon) - see page 10 Cut Gloss
	Profile Premium Liquid Compound PRL101 (1 ltr) PRL106 (1 US gallon) - see page 11 Cut

Gloss

Cut and gloss levels may be affected by the surface type and which applicator is used

PROFILE

PROFILE

PROFILE PROFILE

PROFILE

Profile Vector Liquid Compound **PRV101** (1 ltr) - see page 12 Cut Gloss Profile Finish Liquid Compound **PRF101** (1 ltr) PRF106 (1 US gallon) - see page 13 Cut Gloss Profile Polymer UV Wax (designed for machine application) **PRW101** (1 ltr) - see page 14 Cut Gloss Profile UV Wax

(designed for hand application) **PRU101** (1 ltr) - see page 15 Cut Gloss

FAR QUICKER REFERENCE GUIDE **G MOP APPLICATORS**



G Mop Twisted Wool Compounding Pad **GMW801** (single sided) GMW806 (double sided) - see page 18 Cut Gloss





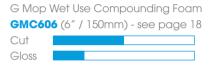


G Mop Yellow Compounding Foam **GMC312** (3" / 75mm) GMC612 (6" / 150mm) GMC812 (8" / 200mm) - see page 18

G Mop Back plates, bolt adaptors and G Plus ancillaries can be found on pages 19 and 20.

Cut and gloss levels may be affected by the surface type and which compound or wax is used.







G Mop Lambs Wool Pad
GML301 (3" / 75mm)
GML601 (6" / 150mm)
GML801 (8" / 200mm) - see page 19
Cut
Gloss



G Mop Finishing Foam GMF301 (3" / 75mm) GMF601 (6" / 150mm) GMF801 (8" / 200mm) - see page 19 Cut Gloss

PROFILE COMPOUNDS & WAXES



NOTES

PERMANENT RESULTS

Farécla's Stage 1: CUT and Stage 2: FINISH compounds are water-based and use diminishing abrasives, instead of fillers, to permanently remove scratches and provide a flawless finish quickly.



PROFILE EXTRA COARSE CUT COMPOUND

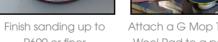
- Rapid, permanent removal of deep scratch marks from P600 or finer
- Use on hard surfaces such as composites, moulds or old gel coats
- effect items or in the first of a two step process
- Water-based with low VOC content

			`LIQUID
Sizes 3.2kg	Codes PRE301	Qty 4	COARSE
			PERMAN



P600 or finer





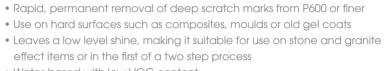
Attach a G Mop Twisted Wool Pad to a polisher

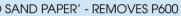
GMW801

(single sided) **GMW806**

(double sided)

of product to the surface or pad.





F CUT

NENT - NO FILLERS - NO REWORKS



Spur new pads. Prime new pads with product. Apply a small amount



Spread the product evenly on the surface and compound at 1500 - 1800rpm



Wipe away residue with a clean, dry G Plus Finishing Cloth FC-3 (3 x cloths) FC-100 (100 x cloths)







• Excellent on tooling and production gel coats and solid surfaces including artificial marble, Corian etc.

- Removes P800 or finer sanding marks permanently
- Optimal performance when run at HIGH SPEED (2000 to 3500rpm)
- Super-fast cut on gel coats (using a G Mop Twisted Wool Pad)





PROFILE ADVANCED LIQUID COMPOUND

- Ideal for high volume polishing of clearcoats, direct gloss and PU lacquers
- Removes P1500 or finer from all modern paint systems
- A long lasting, powerful cutting action
- No fillers, no silicones, no die-back, no reworks
- Clean in use, no dusting or splatter. Exceptionally easy and quick to wipe off

			FOR ALL
Sizes 1 US gallon	Codes PRA106	Qty 2	POWER
			FAST RES



Finish sanding up to P1500 or finer





Prime new pads with product. Apply a small amount of product to the surface or pad.

Sizes	Codes	Qty
1 ltr	PR\$101	6
1 US gallon	PRS106	2
5 US gallons	PRS506	1
~		

EASY TO USE, MINIMAL COMPOUNDING PRESSURE NEEDED
RUN AT HIGH SPEED FOR BEST RESULTS
PERMANENT - NO FILLERS - NO REWORKS



Finish sanding up to P800 or finer



Attach a G Mop Twisted Wool Pad* to a polisher **GMW801**

(single sided) **GMW806**



(double sided)

Spur new pads. Prime new pads with product. Apply a small amount of product to the

surface or pad.



Using minimal pressure, compound at 2000 - 3500rpm



with a clean, dry G Plus Finishing Cloth FC-3 (3 x cloths) FC-100 (100 x cloths)

Attach a G Mop Twisted Wool Pad* to a polisher

GMW801 (single sided) **GMW806** (double sided)

*Can also use a G Mop High Cut Foam **GMC818**, especially on Corian and artificial marble.

*Can also use a G Mop High Cut Foam GMC818, for a lower cut and better gloss.



L PAINT TYPES

RFUL CUT

ESULTS



Spur new pads.



Compound at 1500 - 1800rpm



Wipe away residue with a clean, dry G Plus Finishing Cloth FC-3 (3 x cloths) **FC-100** (100 x cloths)





- High quality abrasive, stays wet for a long time
- Engineered for production gel coats and weathered gel coats
- Superb value guicker application and much less product required versus leading brands
- No clogging, extended wool pad life, and clean in use



GREAT ON DARK COLOURS

RESTORES OXIDISED GEL COATS

NO HAZE, NO DIE-BACK



Finish sanding up to P1200 or finer



Attach a G Mop Twisted Wool Pad* to a polisher **GMW801**

(single sided) **GMW806** (double sided)



Compound at 1500 - 1800rpm

with product. Apply a small amount of product to the surface or pad.

Spur new pads.

Prime new pads



Finishing Cloth FC-3 (3 x cloths) FC-100 (100 x cloths)



Stage 1: CUT

with a clean, dry G Plus



PROFILE VECTOR LIQUID COMPOUND

- Water-based, cutting compound
- Removes P1500 or finer sanding marks from acrylics, polyester coatings and gel coats
- For dry use only
- Good lubrication prevents excessive friction

			SAFE - SI
Sizes	Codes PRV101	Qty 6	CLEAN I
			PERMAN



Finish sanding up to P1500 or finer





GMW801

(single sided) **GMW806**

(double sided)

of product to the surface or pad.

*Can also use a G Mop High Cut Foam GMC818, for lower cut and better gloss.



SILICONE-FREE - ECONOMY PRODUCT

IN USF

NENT - NO FILLERS - NO REWORKS



Spur new pads. Prime new pads with product. Apply a small amount



Spread the product on the surface and compound at 1500 - 1800rpm



Wipe away residue with a clean, dry G Plus Finishing Cloth FC-3 (3 x cloths) **FC-100** (100 x cloths)



PROFILE FINISH LIQUID COMPOUND

• Fine compound designed to remove light swirl marks and holograms from high quality painted, lacquered and gel coat surfaces

at 1000rpm

- Restores dull surfaces and enhances colour
- Gives a high shine finish with good depth and clarity
- For a higher cut, use with a G Mop Lambs Wool Pad



REMOVES SWIRLS MARKS AND HOLOGRAMS
COLOUR RESTORER

SMOOTH, HIGH SHINE FINISH







Prime new pads Compound slowly with product. Apply a small amount of product to the surface or pad.



Slowly increase speed to 2000rpm. DO NOT ALLOW TO DRY!



Finishing Cloth FC-3 (3 x cloths)



Stage 2:

FINISH

Wipe away residue with a clean, dry G Plus FC-100 (100 x cloths)



PROFILE POLYMER UV WAX LIQUID PROTECTION

- Designed to be applied by machine
- Delivers an even, high gloss finish with excellent clarity
- Quick on large surfaces such as on boats, caravans, trucks and planes
- Highly water resistant, providing a durable, protective coating
- Protects against UV rays
- Can also be applied by hand

			EASY TO
Sizes	Codes PRW101	Qty 6	RAPID R
			SPRAYA







Prime new pads

with product.

product to the

surface or pad.



Spread product on the surface and polish at Apply a small amount of

1000 - 1500rpm





O APPLY AND REMOVE BY MACHINE

RESULTS ON LARGE SURFACES

ABLE





Allow to dry to a haze



Wipe with a clean, dry G Plus Finishing Cloth FC-3 (3 x cloths) **FC-100** (100 x cloths)





- Designed to be applied by hand
- Carnauba based wax incorporating special UV inhibitors, protects gel coats and paints exposed to external weathering for up to 3 months
- Gives an excellent high gloss finish to surfaces
- Does not dry out in use in direct sunlight so it can be applied outside
- Long-lasting protection





PROFILE RAPID DETAILER CLEANER & WAX

- dust and fingerprints
- A perfect complement to Profile Polymer Wax or Profile UV Wax Liquid Protection when used in combination, aiding protection
- Suitable for many surfaces including paintwork, rubber, vinyl, plastic, glass and chrome

			ENHANC
Sizes 1 US gallon	Codes PRD106	Qty 2	VERSATI
			QUICK





Shake and fill a G Plus Water Spray Bottle



Profile Rapid Detailer label **PRM1146** for WSB

Sizes	Codes	Qty
l Itr	PRU101	6



HARD-WEARING PROTECTION

WEATHERPROOF





Apply a small amount to a G Plus Finishing Cloth* FC-3 (3 x cloths) FC-100 (100 x cloths)



Rub on the surface in circular motions

WAIT Allow to dry to a haze

Wipe with a clean, dry G Plus Finishing Cloth FC-3 (3 x cloths) FC-100 (100 x cloths)



*Can be applied by machine using a G Mop Finishing Foam GMF801 at low speed (700 - 900rpm).





ICES GLOSS

IIF

CLEAN - REMOVE FINGERPRINTS AND DUST





Spray a small amount where needed



Wipe with a clean, dry G Plus Finishing Cloth FC-3 (3 x cloths) **FC-100** (100 x cloths)



G MOP **APPLICATORS G PLUS** ANCILLARIES



TIP

APPLICATOR MAINTENANCE

Clean applicator pads thoroughly before use to avoid contamination and prevent dried product causing damage to your surface.



Cordeta B Mage Sand

G MOP TWISTED WOOL COMPOUNDING PAD

- Twisted wool for a high cut
- 100% pure, 4 ply, twisted wool

G MOP HIGH CUT



- High cut and rapid, superb gloss
- Open cell structure for 'dry use' compounds
- Excellent durability

G MOP YELLOW COMPOUNDING FOAM

- Excellent cut and gloss
- Can be used with 'wet or dry use' compounds



- Closed cell structure for `wet use' compounds
- Excellent value

• Higher gloss alternative to Twisted Wool Pad for Profile Extra



GMC606 (6" / 150mm)





GMC312 (3" / 75mm) GMC612 (6" / 150mm) GMC812 (8" / 200mm)

• Superb handling and flexibility, glides easily over surface contours

GMC618 (6" / 150mm) GMC818 (8" / 200mm)





GMW801 (single sided) GMW806 (double sided)



G MOP LAMBS WOOL PAD

Medium cut

FOAM

Finer finish than Twisted Wool Pads

G MOP FINISHING





• Soft, open cell structure Liaht cut • High gloss finish

GML301 (3" / 75mm) GML601 (6" / 150mm) GML801 (8" / 200mm)

GMF301 (3" / 75mm) GMF601 (6" / 150mm) GMF801 (8" / 200mm)

For 6" pads GMB146 (14mm thread) For 6" pads GMB586 (5/8" thread) For 6" pads GMB166 (16mm thread) For 8" pads GMB814 (14mm thread) For 8" pads GMB858 (5/8" thread) For 8" pads GMB816 (16mm thread)

> **GMA014** (14mm thread) GMA058 (5/8" thread) GMA016 (16mm thread)



Faréda Wites & Wipes on

G PLUS FINISHING CLOTH EDGELESS MICROFIBRE

- I ow-lint
- Microfibre cloth
- Can be washed up to 100 times

G PLUS SPURRING BRUSH

FOR PAD CLEANING

- on a machine
- imparing your next job

G PLUS WATER SPRAY BOTTLE

- Gives an even dispersal of water
- Ensures a supply of clean water, minimises contamination

G PLUS AUTOPEN FOR JOB IDENTIFICATION

- Non-staining (bodywork and glass) pen

G MOP FLEXIBLE **BACK PLATE**

- Flexible for easy use on difficult areas
- Ideal for the G Mop High Cut and Lambs Wool Pads

G MOP BOLT ADAPTOR FOR DOUBLE SIDED PADS

- Screw on and off design
- For use with double sided pads

• For quick and easy cleaning of pads when spun

• Avoids residue, dried compound and other contaminants

• Unclogs foam cells to ensure no drop in cut or gloss





AP-5YW (yellow - 5mm nib)

• Does not wash off in the rain, but does wipe off with a clean, damp cloth

WSB (600ml)

1090005 (for all pads)





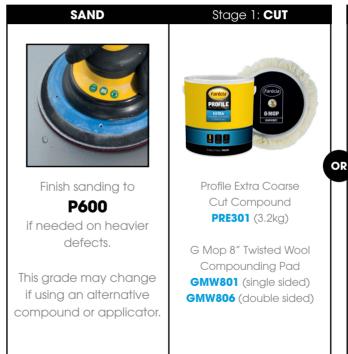


MARINE SURFACE PROCESSES

MOULD PRODUCTION & REPAIR

TOOLING GEL COAT

OPTION 1



*For a better gloss, use a G Mop Lambs Wool Pad GML301 (3" / 75mm), GML601 (6" / 150mm) or GML801 (8" / 200mm).

THE RESULT

Flawless, smooth, defect-free surface on standard or hard tooling gel coat, to limit the reworks needed on finished pieces.

SAND Finish sanding to P800

if needed on heavier defects.

This grade may change if using an alternative compound or applicator.

G Mop 8" Twisted Wool Compounding Pad* **GMW801** (single sided)

GMW806 (double sided)

USE MINIMAL PRESSURE

OPTION 2







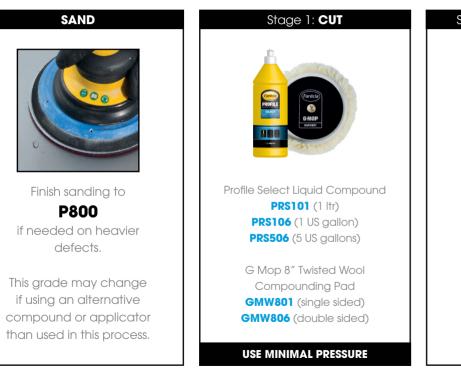
PRODUCTION

23

GEL COAT SURFACES



Flawless, high gloss, defect-free surface, with a mirror shine finish.





Profile Finish Liauid Compound **PRF101** (1 ltr) PRF106 (1 US gallon)

G Mop 8" Finishing Foam **GMF801** or for a higher cut, G Mop 8" Lambs Wool Pad **GML801**

PRODUCTION

than used in this process.

PAINTED SURFACES



RUN AT LOW SPEED



GMB858 (5/8" thread)

Stage 2: FINISH (optional)



Flawless, high gloss, defect-free surface,

Profile Finish Liauid Compound **PRF101** (1 ltr) **PRF106** (1 US gallon)

G Mop 8" Finishing Foam **GMF801**

or for a higher cut, G Mop 8" Lambs Wool Pad

GML801

THE RESULT

with a mirror shine finish.

24

HEAVILY WEATHERED

GEL COAT SURFACES

Stage 1: CUT

Profile Select Liquid Compound **PRS101** (1 ltr) **PRS106** (1 US gallon) **PRS506** (5 US gallons)

G Mop 8" Twisted Wool Compounding Pad GMW801 (single sided) GMW806 (double sided)

USE MINIMAL PRESSURE

Stage 2: FINISH	S
Profile Finish	BY M
Liquid Compound PRF101 (1 ltr) PRF106 (1 US gallon) G Mop 8" Finishing Foam GMF801 or for a higher cut, G Mop 8" Lambs Wool Pad	Profile UV PRW1 G N Finishir
GML801	



Smooth, defect-free, high gloss finish from a

THE RESULT

heavily weathered surface.

LIGHTLY WEATHERED

GEL COAT SURFACES



G Mop 8" Twisted Wool Compounding Pad GMW801 (single sided) GMW806 (double sided)

THE RESULT

Smooth, defect-free, high gloss finish, restoring colour to the oxidised or lightly weathered surface.

Stage 3: PROTECT AND SHINE	
BY MACHINE	BY HAND
Profile Polymer UV Wax PRW101 (1 ltr)	Profile UV Wax PRU101 (1 ltr)
G Mop 8" Finishing Foam GMF801	G Plus Finishing Cloth FC-3 (3 x cloths) FC-100 (100 x cloths)

WEATHERED

PROFILE

27

PAINTED SURFACES

Stage 1: CUT

G-MOP

Profile Advanced

Liquid Compound

PRA106 (1 US gallon)

G Mop 8" High Cut Foam

GMC818

G Mop Flexible Back Plate for 8" Pads

GMB814 (14mm thread) GMB858 (5/8" thread)

RUN AT LOW SPEED

0

Stage 2: FINISH Farécia O G-MOP GM000 Farécia G-MOP PROFILE PROFILE OR Profile Finish Profile Advanced Liquid Compound Liquid Compound **PRF101** (1 ltr) **PRA106** PRF106 (1 US gallon) (1 US gallon) G Mop 8" G Mop 8" Finishing Foam Finishing Foam **GMF801 GMF801** USE PROFILE FINISH FOR THE ULTIMATE GLOSS, **ESPECIALLY ON DARKER COLOURS**

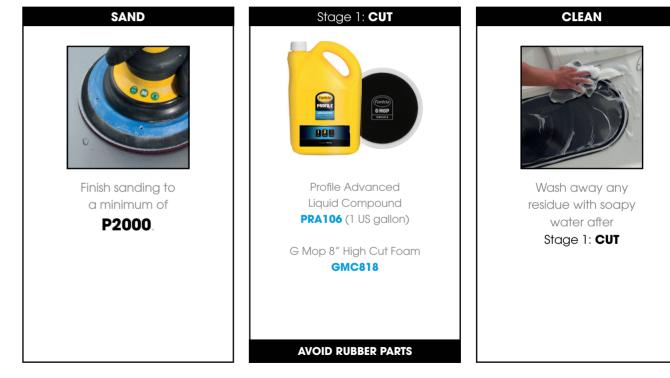
THE RESULT

heavily weathered surface.

Smooth, defect-free, high gloss finish from a

ACRYLIC WINDOWS,

HATCHES AND DISPLAYS



THE RESULT

Crystal clear, defect-free finish from a weathered or scuffed surface.

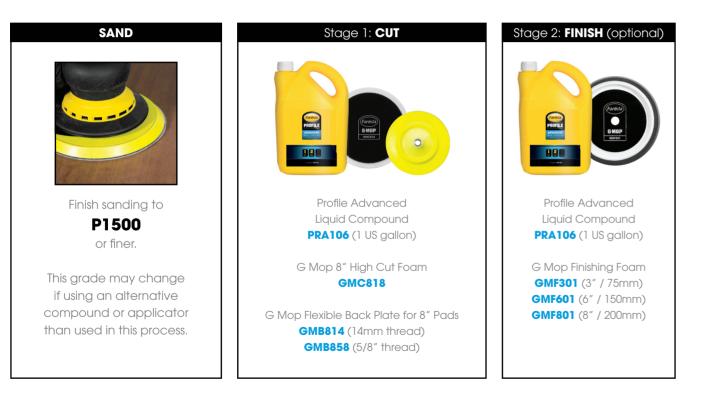
PAINTED & LACQUERED

WOOD SURFACES

IDEAL FOR HIGH VOLUME JOBS

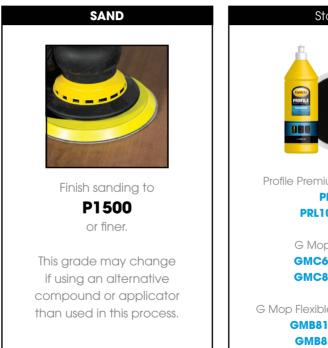
THE RESULT

Flawless, high gloss, defect-free surface.



PAINTED & LACQUERED

WOOD SURFACES





IDEAL FOR FOCUSED, LOW VOLUME JOBS

THE RESULT

Flawless, high gloss, defect-free surface.



30



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